

Work Order ID 160374

Wednesday, April 26, 2017 11:45:28 AM

160374

Page 1

Item ID: D206-628-021

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4

Start Date: 5/1/2017 Start Qty: 1.00

1

Required Date: 5/15/2017 Req'd Qty: 1.00

1

Cust Item ID:

Customer:

Reference: (P.A.)SCHEDULED/S

Approvals: Process Plan: DAS 21 9-89 Date: APR 26 2017

Tooling:

Date:

Run Start *NR1*

QC: DAS 21 9-89 Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-628	G

DAS 6 9-89

APR 27 2017

100

Document Control
DOCUMENT CONTROL

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-021 CHG 003

DAS 27 9-89

MAR 01 2017

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS 6 9-89

DAS 26 9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

DAS 27 9-89

MAR 01 2017

B1588892 (X2LH)

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Item ID: D206-628-021 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4
Start Date: 5/1/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/15/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: (P.A.)SCHEDULED/S

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP D206-628-021 Location : FG081	0.00 0.00			DAS 27 9-89 MAR 01 2017				
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.10			DAS 21 9-89				MAY 01 2017

DAS
21
9-89

MAY 01 2017

Picklist Print

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Work Order ID: 160374

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Parent Item: D206-628-021

D206-628-021

Parent Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4

Start Date: 5/1/2017

Required Date: 5/15/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D as per ECN 766 JLM
IPP Rev:E as per ecn 1118 DD verified by:EC
11.09.15 added NAS1149D0463J DD verf by:EC IPP Rev:F

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-14A Bolt		Purchased	No			120	Each	167.0000	4	48			
AN4-14A													
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		5							
				122141		5							
				ST344		162							
				M136855		162							
AN4-15A Bolt		Purchased	No			120	Each	173.0000	8	8-16			
AN4-15A													
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		10							
				120449		10							
				ST343		163							
				m135859		13							
				m137280		150							
D2724-041 206L Step Assembly, LH		Manufactured	No			120	Each	2.0000	1	1-2			
D2724-041													
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG		2							
				158892		2							

Picklist Print

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Work Order ID: 160374

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Parent Item: D206-628-021

D206-628-021

Parent Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4

Start Date: 5/1/2017

Required Date: 5/15/2017

Start Qty: 1.00

Required Qty: 1.00

D2731-7 Manufactured No

120 Each

26.0000 4

**

APR 27 2017

D2731-7

Mounting Lug

Location

Loc Qty

Loc Code

ST520

26

141431

2

155044

24

D2732-030 Manufactured No

120 Each

325.0000 8

**

APR 27 2017

D2732-030

Rubber Cushion - 3"

Location

Loc Qty

Loc Code

FG

1

150011

1

ST410

324

158347

192

158348

132

D3394-043 Manufactured No

120 Each

38.0000 4

**

APR 27 2017

D3394-043

Lug

Location

Loc Qty

Loc Code

ST528

38

138239

14

140957

24

Picklist Print

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Work Order ID: 160374

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Parent Item: D206-628-021

D206-628-021

Parent Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4

Start Date: 5/1/2017

Required Date: 5/15/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

120

Each

2,226.000

12

1224

MS21042L4

**

Nut

DAS
6 APR 27 2017
9-89

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

148

m135058

148

OVER007

1600

m137321

1600

ST303

468

m136986

3

m137166

465

24

NAS1149D0463J

Purchased

No

120

Each

1,083.000

12

1211

NAS1149D0463J

**

Washer

DAS
6 APR 27 2017
9-89

DAS
26
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

48

M135056

48

ST263

1035

M136983

435

M137166

600

24

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Shop Packet Print

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REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-628

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**5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST**

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: **G**
Date: 11.02.25

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Wednesday, April 26, 2017 11:45:28 AM

Item ID: D206-628-021

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4

Start Date: 5/1/2017 Start Qty: 1.00

1

2

Cust Item ID:

Required Date: 5/15/2017 Req'd Qty: 1.00

1

Customer:

Reference: (P.A.)SCHEDULED/S

Approvals: Process Plan: Date: APR 26 2017

Tooling:

Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-628	G								
100	Document Control								
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-021 CHG 003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

CB

2

17-04-27

APR 27 2017